

ZR202G/S, ZR402G, ZR22G/

Integrated and Separate Type In Situ Zirconia Oxygen/High Temperature Humidity Analyzer



Averaging Converter



Bulletin 11M12A01-01E

www.yokogawa.com/an/





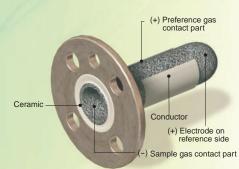
Yokogawa presents zirconia oxygen analyzers for saving energy and environmental protection

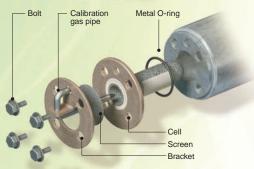
Get a Long Service Life and Stable Operation with

a Zirconia Sensor Sensor Replacement is Easy

● A molecular bonding method completes installation of platinum. electrodes, and its inherent connection prevents separation of platinum from the zirconia element.

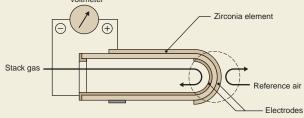
- A lead-less electrode design eliminates electrical disconnection.
- Special coating protects the platinum and prevents the sensors from deteriorating or becoming damaged.
- No special tool is required for cell replacement. Whenever required, the cell is easily removed by removing four screws from the top of the probe. Down time ("from the time installation is started until it is completed") is minimized to approximately ten minutes. After the cell is replaced, the analyzer requires a zero and span calibration only once.







Principle of Zirconia Oxygen Analyzer



The principle of the zirconia oxygen analyzer is as follows:

At high temperatures the zirconia element, as a solid electrolyte, is a conductor of oxygen ions. Platinum electrodes are attached to the interior and exterior of the zirconia. Heating the element allows different partial oxygen concentrations of gases to come into contact with the opposite side of the zirconia creating an oxygen concentration cell. In other words, oxygen molecules gain electrons to form oxygen ions with higher partial oxygen concentrations. These ions travel through the zirconia element to the other electrode. At that point, electrons are released to form oxygen molecules (refer to the chemical formula). The Nernst expression can be applied to calculate the force by measuring the electromotive force E generated between the two electrodes.

Electrode with high oxygen partial pressure: $0+4e \rightarrow 20^{2-}$ (Reference side) Electrode with low oxygen partial pressure: $20^{2-} \rightarrow 0_2+4e$ (Measuring side) Reactive electromotive force E(V) can be derived from Nemst's formula.

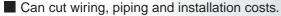
$$E=-\frac{RT}{nE} ln \frac{Px}{P_A}$$

R: Gas constant; T: Absolute temperature; n: 4; F: Faraday's constant; Px: Oxygen partial pressure of zirconia element on the measuring gas side(%); PA: Oxygen partial pressure of zirconia element on the reference air side(%); Atmospheric air: 20.6(%); Instrument air: 21.0(%)

For the ZR22 cell, temperature is 750°C and the correspondingly reactive electromotive force E =

E=-50.74log $\frac{P_X}{P_A}$ [mV] $P_X=P_A\cdot 10^{-\frac{E}{50.74}}$

Integrated Type In Situ Zirconia Oxygen / High Temperature Humidity Analyzer



Can be operated in the field without opening the cover using an infrared switch.

Allows replacement of the zirconia cell and heater in the field.

■ Can measure either oxygen concentration or humidity with a single analyzer.

■ Remote maintenance using digital communication reduces maintenance cost.

Explosionproof approval.

ATEX: EExd IIB + H2, Group II, Category 2GD, T2, T300°C FM/CSA: Class I, Division 1, Groups B, C and D, Class II/III, Division 1, Groups E, F and G, T2

▲ ZR202S

IECEx: Exd II B + H2 T2, Ex tD A21 IP66 T300°C

Automatic Calibration Unit



■ The automatic calibration unit can be attached in the field easily



Infrared switches enable operation without opening the display cover

▼ZR202G



ZR402G/ZR22G/ZR22S

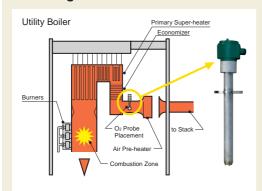
Separate Type In Situ Zirconia Oxygen / High Temperature Humidity Analyzer

- Liquid-crystal touch panel display provides easy operation.
- Interactive model displays instructions to follow, including those for: settings, oxygen concentration trends, and calibration operations.
- Digital communications features are provided as standard this enables the analyzer to be maintenance-serviced remotely.
- Can measure either oxygen concentration or humidity with a single analyzer.
- Highly reliable measurements with trend-data graphs.
- The zirconia cell and heater assembly can be replaced in the field.
- Explosionproof approval.

ATEX: EExd IIB + H2, Group II, Category 2GD, T2, T300°C FM/CSA: Class I, Division 1, Groups B, C and D, Class II/III, Division 1, Groups E, F and G, T2 IECEx: Exd II B + H2 T2, Ex tD A21 IP66 T300°C

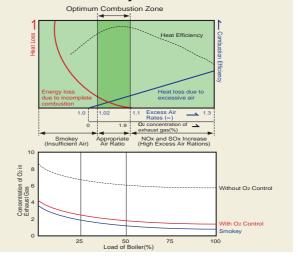


Achieving accurate O₂ measurement in exhaust gas



With the measurement of oxygen in the exhaust gas the flow of fuel can be controlled for optimum burner efficiency and minimum environmental effects.

The relationship between air Rates and Heat Efficiency



ZR402G Separate Type Converter

Complete Operation Display

- Interactive operations along with operation display.
- A variety of display modes enabling you to select the operation mode freely.
- Back-lit LCD allows viewing even in the darkness.
- Error codes and details of errors can be checked in the field without the need to refer to the appropriate instruction manual.



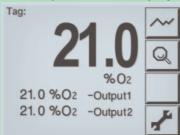
Self-testing suggests countermeasures for problems

If a problem occurs, the liquid-crystal display will provide an error code and the reason for the problem. This enables prompt and appropriate corrective action to be taken.

Error code	Reason for error
E1	Cell failure
E2	Abnormal heater temperature
E3	Defective A/D converter
E4	Faulty EEPROM
ALARM1	Abnormal oxygen concentration
ALARM2	Abnormal moisture content
ALARM3	Abnormal mixing ratio
ALARM6	Abnormal zero calibration factor
ALARM7	Abnormal span calibration factor
ALARM8	Stabilization time over

Typical Converter Displays

Example of basic display



This display enables you to operate the analyzer while checking data on the display.

Example of trend display displays data changes



During automatic calibration, you can check stabilized display data while viewing oxygen trend data, thus providing highly reliable calibration.

Example of setting data display displays data changes



User-friendly design providing easy

operation without having to use the instruction manual.

ZR22S Explosionproof version Detector

ZR22S Detector



System configuration

AV550G

Zirconia Oxygen Averaging Converter

The O₂mation, model AV550G, averaging converter was designed with a focus on practical performance. Yokogawa has refined its expertise in the combustion oxygen business into this new and creative product. It is packed with features designed to minimize plant down time and technical support for the oxygen measurement. Its intuitive color touch screen operation, powerful new process diagnostic tools and creative hardware design makes power boiler oxygen trim automation simple, predictable and reliable.

- Full color touch screen operation.
- Special trend graph functions with customer graph configuration.
- Multiple display modes shows average data, single detector or all detector gas concentrations.
- Handles input of up to 8 oxygen detectors.
- "Hot swap" of channel cards so the analyzer remains on line while maintenance is performed.
- Eight 4-20 mA outputs for individual detectors.
- Three 4-20 mA outputs for average oxygen concentration outputs.
- Failed, in calibration, or alarming, detectors are automatically excluded from average calculations.
- Allows contact input, calibration activation, range change and detector performance validation.
- Remote maintenance using digital communications (HART or FOUNDATION Fieldbus) reduces maintenance costs.*1

*1:HART is a registered trademark of HART Communication Foundation.

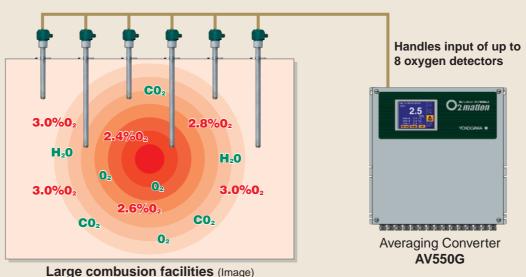
FOUNDATION is a registered trademark of Fieldbus foundation.



▲ AV550G Averaging Converter

Combustion control by a multiple point oxygen measurement

A multiple point oxygen measurement system is required for situations when gas stratification in the flue duct affects combustion control. The AV550G Averaging Converter can accept inputs from up to eight zirconia oxygen detectors. It sends output signals for the individual as well as averages of multiple oxygen concentrations. A robust multipoint converter reduces installation and maintenance costs.



AV550G Averaging Converter

Complete Operation Display

- A large 5.7-inch color touch screen operation.
- The trend graph of max 8 channels helps diagnose problems and view individual detector performance over time.
- Error codes and details of errors can be checked in the field without the need to refer to the appropriate instruction manual.



Easy Maintenance and Inspection

Maintenance and inspection are simplified by a modu<mark>lar hardware design. The **Hot Swap** feature allows changing channel modules without powering off the analyzer. Each channel card is fitted with spacious, and accessible, self-trapping terminal strips that make wiring and maintenance fast and easy.</mark>

Applications

Utility Boiler – With large boilers used in the utility industry, the oxygen concentration varies in different zones across the flue. In order to obtain the most reliable oxygen data, the most common method used is the averaging of several measuring points using an external averaging unit. The AV550G not only averages the signals but fully controls all of the individual detectors thereby eliminating the need for costly, redundant hardware or DCS programming.

Process Heater – Process industries, such as refining, use large numbers of individual oxygen analyzers to maximize the combustion efficiency of process heaters. The AV550G receives and controls inputs from oxygen detectors mounted on the same or multiple flues and transmits either individual or averaged output signals.

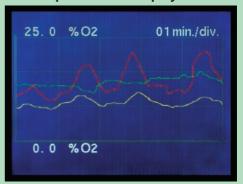
Typical Converter Displays

Example of basic display



This display enables you to operate the analyzer while checking data on the display.

Example of trend display

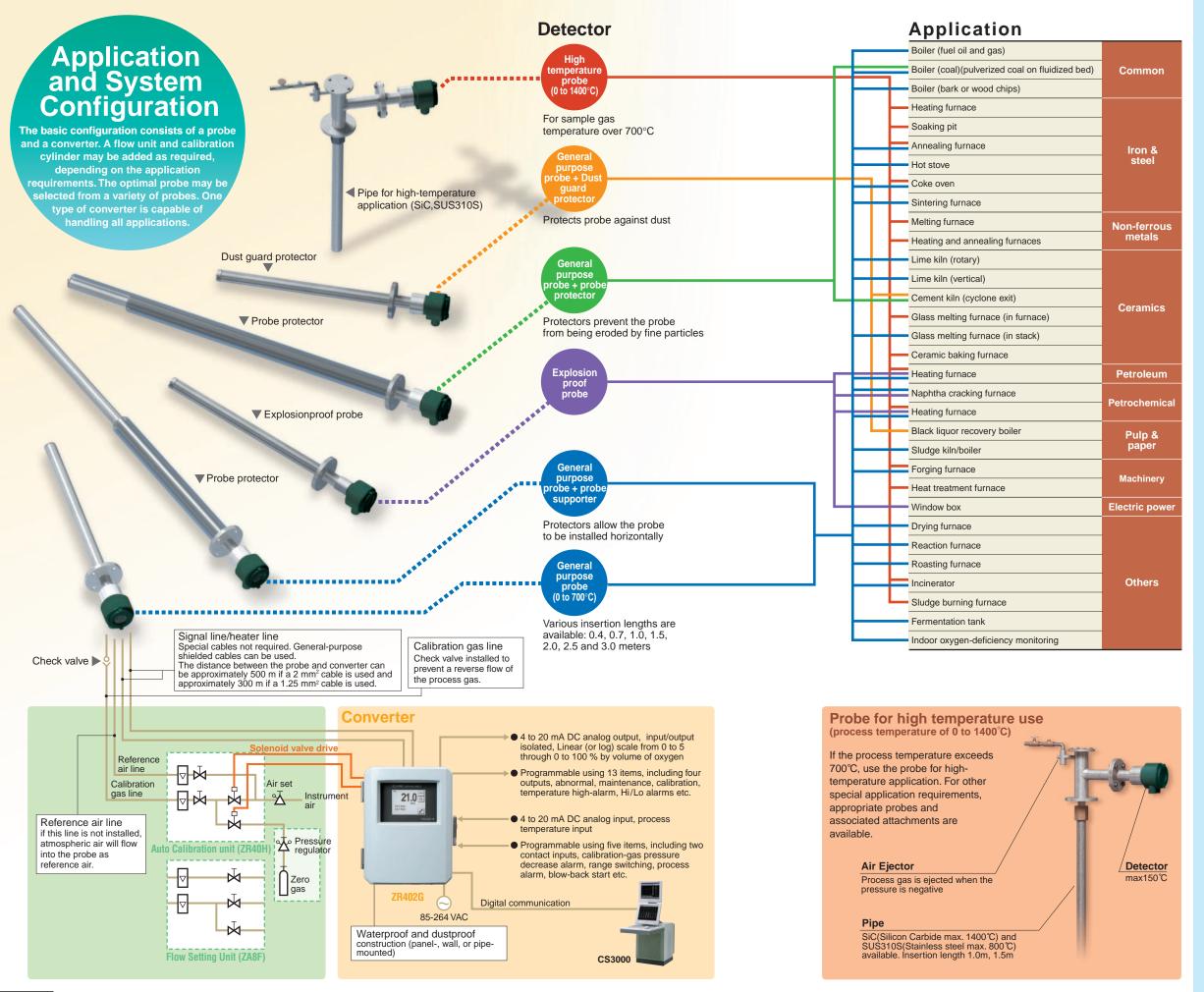


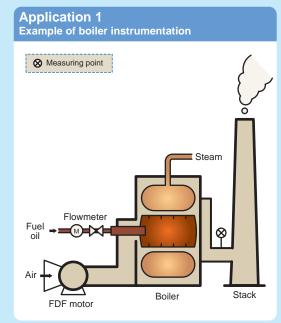
Example of 8 channel data display

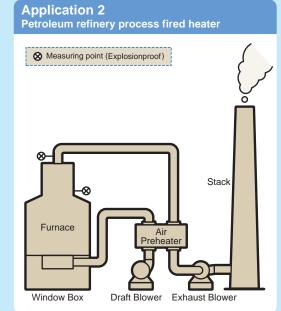


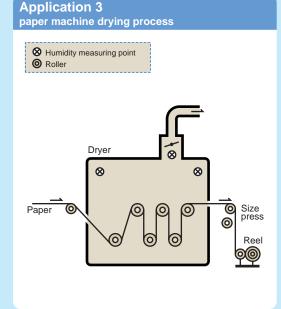


Easy Maintenance and Inspection









SPECIFICATIONS AND EXTERNAL DIMENSIONS

General purpose version

Model Name	ZR22G/ZR402G, ZR202G						
Object of measurement	Oxygen Analyzer: Oxygen concentration in combustion exhaust gas and mixed gases (excluding inflammable gases)Humidity Analyzer: water						
Object of medadioment	vapor (in vol%) in mixed gases (air and water vapor) (Only non-explosionproof)						
Measurement system	Zirconia						
Measuring range	Display O ₂ : 0 to 100 vol% O ₂ (digital display)						
Wedgering range	H ₂ O: 0 to 100 vol% H ₂ O or 0 to 1,000 kg/kg, % relative humidity, dew point						
	Output O2: Any setting in the range from 0 to 5 vol% O2 to 0 to 100 vol% O2 (1 vol% O2 scale)						
	H ₂ O: Any setting in the range from 0 to 25 vol/8 G ₂ to 0 to 100 vol/8 G ₂ (1 vol/8 G ₂ scale)						
Process gas pressure	Oz: -5 to +250 kpa (Non-explosionproof)						
1 roccas gas pressure	H ₂ O: -5 to +20 kpa						
Sample gas temperature	General purpose use: 0 to 700 °C						
cample gas temperature	High temperature use: 0 to 1400 °C						
Insertion length	General purpose use: 0.4, 0.7, 1.0, 1.5, 2.0, 2.5 or 3.0 meters						
macraon lengar	High temperature use: 1.0 or 1.5 meters						
Output signal	4 to 20 mA DC analog output and Digital Communication						
Contact output Selectable:	(1) Abnormal, (2) High-high-alarm, (3) High-alarm, (4) Low-low alarm, (5) Low-alarm, (6) Maintenance, (7) Calibration, (8) Range switching						
ZR202G; 2 points	answer-back, (9) Warm-up, (10) Calibration-gas pressure decrease (answer-back of contact input), (11) Temperature high-alarm, (12)						
ZR402G; 4 points	Blowback start, (13) Flameout gas detection (answerback of contact input)						
Alarm Related Items	Oxygen concentration high-alarm/ high-high alarm limit values (vol% O2), Oxygen concentration low-alarm/ low-low alarm limit values (vol% O2),						
Aldilli helaled itellis	Oxygen concentration high-alarm high-alarm limit values (vol. 8 Oz), Oxygen concentration alarm delay (seconds)						
Self-diagnosis	Abnormal cell, abnormal cell temperature (low/high), abnormal calibration, defective A/D converter, defective digital circuit						
Calibration method	Manual, semi-auto or auto-matic calibration						
	· ·						
Construction of detector	Waterproof construction, NEMA4X/IP66						
Construction of converter	Dustproof and waterproof construction, NEMA4X/IP66						
Ambient temperature	ZR22G: -20° to 150 °C; ZR402G: -20 to 55 °C; ZR202G: -20 to 55 °C						
Power requirements	85 to 264 V AC, 50/60 Hz						

 $[\]boldsymbol{*}$ Refer to the GS11M12A01-01E for detailed specification.

Separate type Zirconia Oxygen / High Temperature Humidity Analyzer, Detector

Model	Suffix cod	de	Option code	Description
ZR22G				Separate type Zirconia Oxygen/ High Temperature Humidity Analyzer, Detector
Length	-015 -040 -070 -100 -150 -200 -250 -300 -360 -420 -480 -540			0.15 m (for high temperature use) 0.4 m 0.7 m 1.0 m 1.5 m 2.0 m 2.5 m 3.0 m 3.6 m 4.2 m 4.8 m 5.4 m
Wetted material	-S -C			SUS316 Stainless steel with Inconel calibration gas tube
Flange	-A -B -C -F -G -K -L -M -P -Q -R -S -W			ANSI Class 150 2 RF SUS304 ANSI Class 150 3 RF SUS304 ANSI Class 150 3 RF SUS304 ANSI Class 150 4 RF SUS304 DIN PN10 DN80 A SUS304 DIN PN10 DN80 A SUS304 DIN PN10 DN80 A SUS304 JIS 10K 65 FF SUS304 JIS 10K 65 FF SUS304 JIS 10K 100 FF SUS304 JIS 10K 10K 10K FS SUS304 JIS 10K 10K FS SUS304 JIS 10K 10K FS SUS304 JIS 10K FS SUS304 JIS 10K FS SUS304 JIS SUS304 Westinghouse
Reference	e air -C -E -P			Natural convection External connection (Instrument air) Pressure compensated
Gas Threa	ad -F -T			Rc 1/4 1/4 FNPT
Connection box threa				G1/2 Pg13.5 M20 x1.5 mm 1/2NPT Quick connect
Instruction	n manual	-7 -F -C		Japanese English Chinese
_		-A		Always -A
Options	Valves	•	/D /C /CV /SV	DERAKANE coating Inconel bolt Check valve
	Filter			Stop valve Dust Filter Dust Guard Protector
	Tag plate	S	/SCT /PT	Stainless steel tag plate Printed tag plate

Integrated type Zirconia Oxygen / High temperature Humidity Analyzer

Model	Suffix code		Option code	Description		
					coae	Integrated type Zirconia Oxygen/
ZR202G						High Temperature Humidity Analyzer
Length	-040 -070 -100 -150 -200 -250 -300					0.4 m 0.7 m 1.0 m 1.5 m 2.0 m 2.5 m 3.0 m
Wetted	-S					SUS316
material	-C					Stainless steel with Inconel calibration gas tube
Flange	-A -B-C -E-F-G-K-L-M-P-R-S-W					ANSI Class 150 2 FF SUS304 ANSI Class 150 3 FF SUS304 ANSI Class 150 3 FF SUS304 DIN PN10 DN50 A SUS304 DIN PN10 DN50 A SUS304 DIN PN10 DN100 A SUS304 DIN PN10 DN100 A SUS304 JIS 10K 65 FF SUS304 JIS 10K 65 FF SUS304 JIS 10K 10K 10F SUS304 JIS 10K 10F SUS304 JIS 10K 10F SUS304 JIC Llass 150 3 FF SUS304 JPI Class 150 3 FF SUS304 JPI Class 150 3 FF SUS304 JPI Class 150 3 FF SUS304 Westinghouse
Auto Calibratio	n	-N -A -B				Not required Horizontal mounting Vertical mounting
Reference					Natural convection External connection (Instrument air) Pressure compensated	
Gas Threa	ad		-R -T			Rc 1/4 1/4 FNPT
Connection thread	on box -P -G -M -T		G M		G1/2 Pg13.5 M20x1.5 mm 1/2NPT	
Instruction	n mar	nual		-J -E -C		Japanese English Chinese
_				-A		Always -A
Options					/D	DERAKANE coating
					/C	Inconel bolt
					/HS	Set for Humidity Analyzer
					/CV /SV	Check valve Stop valve
				/H	Hood	
					/F1 /F2	Dust Filter Dust Guard Protector
				/SCT /PT	Stainless steel tag plate Printed tag	
NAMUR NE43 compliant /C2				oliant	/C2	Failure alarm down-scale: Output status at CPU failure and hardware error is 3.6 mA or less
					/C3	Failure alarm up-scale: Output status at CPU failure and hardware error is 21.0 mA or more

SPECIFICATIONS AND DIMENSIONS

Explosionproof version

Model Name	ZR22S, ZR202S
Object of measurement	Oxygen Analyzer: Oxygen concentration in combustion exhaust gas and mixed gases (excluding inflammable gases)
Measuring range	Display O2: 0 to 100 vol% O2 (digital display)
	Output O2: Any setting in the range from 0 to 5 vol% O2 to 0 to 100 vol% O2 (1 vol% O2 scale)
Process gas pressure	-5 to +5 kpa
Insertion length	General purpose use: 0.4, 0.7, 1.0, 1.5 or 2.0 meters
	High temperature use: 1.0 or 1.5 meters
Explosionproof Approval	
ATEX:	EExd II B + H ₂ , Group II, Category 2GD, T2, T300°C
FM/CSA:	Class I, Division 1, Groups B, C and D, Class II/III, Division 1, Groups E, F and G, T2
	Exd II B + H ₂ T2, Ex tD A21 IP66 T300 °C
IECEx:	ZR22S: -20 to 60 °C (-20 to 150 °C on the terminal box surface); ZR402G: -20 to 55 °C
Ambient temperature	ZR202S: -20 to 55 °C
Wiring Connection	
ATEX:	M20 by 1.5 mm or 1/2 NPT select one type
FM:	1/2 NPT
CSA:	1/2 NPT
IECEx:	Exd II B + H2 T2, Ex tD A21 IP66 T300 °C M20 by 1.5 mm or 1/2 NPT select one type

Characteristics

Repeatability	Oz: ± 0.5 % Maximum value of setting range
	H ₂ O: ± 1% Maximum value of setting range
Drift	Oz: ± 2 % Maximum value of setted range/month
	H ₂ O: ± 3% Maximum value of setted range/month
Response speed	90 % response within 5 sec. (after gas is introduced from calibration gas inlet)

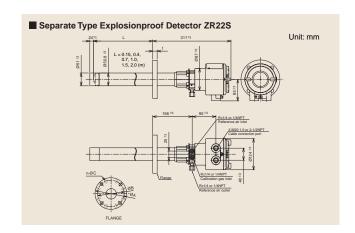
^{*} Refer to the GS11M13A01-01E for detailed specification.

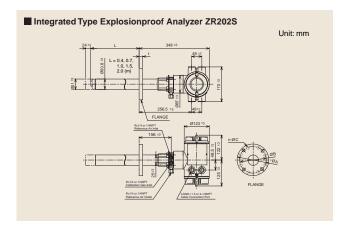
Separate type Explosionproof Zirconia Oxygen Analyzer, Detector

Model	Suffix code	Option code	Description
ZR22S			Separate type Explosionproof Zirconia Oxygen Analyzer, Detector
Approval	-B		ATEX certified flameproof FM certified explosionproof CSA certified explosionproof IECEx certified flameproof
Length	-015 -040 -070 -100 -150 -200		0.15 m (for high temperature use) 0.4 m 0.7 m 1.0 m 1.5 m 2.0 m
Wetted material	-S -C		SUS316 Stainless steel with Inconel calibration gas tube
Flange	-A -B -C -E -F -G -Q -W		ANSI Class 150 2 RF SUS304 ANSI Class 150 3 RF SUS304 ANSI Class 150 4 RF SUS304 DIN PN10 DN50 A SUS304 DIN PN10 DN80 A SUS304 DIN PN10 DN100 A SUS304 DIN PN10 DN100 A SUS304 UIN PN30 BN100 A SUS304 UIN PN30 BN100 A SUS304 UIS 5K 32 FF SUS304 (for high temperature use) Westinghouse
Reference			External connection (Instrument air)
Gas Thre	ead -R -T		Rc 1/4 1/4 NPT
Connecti thread	on box -M -T		M20 x1.5 mm 1/2 NPT
Instruction	on manual -E		English
_	-A		Always -A
Options Valves /CV /SV Tag plates /SCT /PT			Inconel bolt Check valve Stop valve Stainless steel tag plate Printed tag plate

Integrated type Explosionproof Zirconia Oxygen Analyzer

Model	Suffix code	Option code	Description
ZR202S			Integrated type Explosionproof Zirconia Oxygen Analyzer
Explosion proof Approval	-A -B -C -D		ATEX certified flameproof FM certified explosionproof CSA certified explosionproof IECEx certified flameproof
Length	-040 -070 -100 -150 -200		0.4 m 0.7 m 1.0 m 1.5 m 2.0 m
Wetted material	-S -C		SUS316 Stainless steel with Inconel calibration gas tube
Flange	-A B -C -E -F -G -Y		ANSI Class 150 2 RF SUS304 ANSI Class 150 3 RF SUS304 ANSI Class 150 4 RF SUS304 DIN PN10 DN50 A SUS304 DIN PN10 DN80 A SUS304 DIN PN10 DN80 A SUS304 DIN PN10 DN100 A SUS304 Westinghouse
Auto Calibr	ation -N -A -B		Not required Horizontal mounting Vertical mounting
Reference a	air -E		External connection (Instrument air)
Gas Thread	-R -T		Rc 1/4 1/4 NPT(F)
Connection thread	box -M		M20x1.5 mm 1/2 NPT
Instruction	manual -E		English
_	-A		Always -A
Options	Valves Tag plates JR NE43 compliant	/C /CV /SV /H /SCT /PT /C2	Inconel bolt Check valve Stop valve Hood Stainless steel tag plate Printed tag plate Printed tag plate Printed tag plate Salture alarm down-scale: Output status at CPU failure and hardware error is 3.6 mA or less Failure alarm up-scale: Output status at CPU failure and hardware error is 21.0 mA or more





SPECIFICATIONS AND EXTERNAL DIMENSIONS

Standard Specification

Model name	AV550G
Object of measurement	Oxygen in combustion exhaust gas or non-flammable gas mixtures
Measurement system	Zirconia type
Measurement range	Display: 0 to 100% (3-digit display)
	Output: Any setting in the range from 0 to 5 vol%
	O ₂ to 0 to 100 vol% O ₂
Number of detectors	1 to 8
Detector Compatibility	ZR22G, ZR22S, ZO21D, ZO21DW
Power Supply	86 to 126.5 VAC, 50/60 Hz
Power Consumption	Max: 1 kw
	During Startup
	Max: 1.8 kw
Display	5.7 inch full color display
	320 × 240 touch screen
Analog output signal	(Average value outputs, individual channel outputs)
	Range: Settable in the range from 0 to 5% to 0 to 100% O ₂
	4 to 20 mA DC input/output isolated
Contact output signals	5 points, contact rating 30 VDC 3A, 250 VAC 3A (resistive load)
	Normally energized or de-energized, selectable
Self-diagnostics	Cell, temperature, analog circuit, digital circuit, calibration, ROM/RAM error power loss
Calibration function	One-touch calibration, automatic calibration
Construction	Indoor installation (for outdoor installation, rainproof case is required)
Ambient Temperature	-5 to + 50 °C

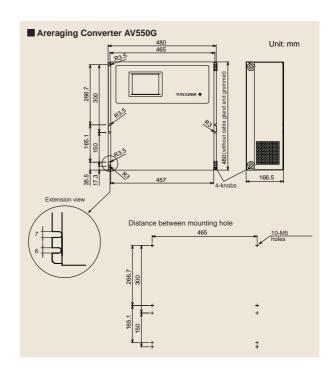
Characteristics

Repeatability:	±0.5% F.S.
Linearity:	±1% F.S. (less than 0 to 25% range)
Drift:	±2% F.S./month for both zero and span
Response:	5 sec maximum for 90% response

^{*}Refer to the GS11M12D01-01E for detailed specification.

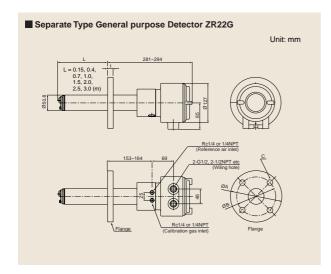
Averaging Converter

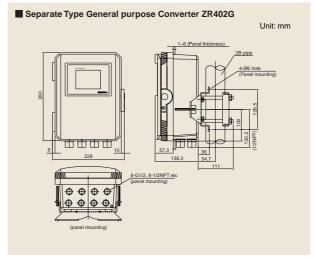
Model	Suffix Code			Option Code	Specification
AV550G					Averaging Converter
Base	-A -B				4 Channel Base 8 Channel Base
Number of Channel Card	-A1 -A2 -A3 -A4 -A5 -A6 -A7 -A8 -B1 -B2 -B3 -B4 -B5 -B6 -B7 -B8				Oxygen Channel Card, Common Isolation Oxygen Channel Cards, Individual Isolation
Display	-J -E -F -G				Japanese English French German
Power supply	/	-1 -2			100 / 115 V AC 230 V AC
Communicati	ion		E F		HART communication FOUNDATION Fieldbus communication
Options				/SCT /24 /G 🗆	Stainless steel tag plate 24 Voltage output for Solenoid valve Cable gland (Numbers in D)

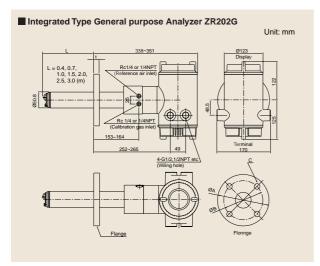


Separate type Zirconia Oxygen / High Temperature Humidity Analyzer, Converter

Model			Option code	Description	
ZR402G -					Separate type Zirconia Oxygen/ High Temperature Humidity Analyzer, Converter
Converter thread	-P -G -N -T	à A			G1/2 Pg13.5 M20x1.5 mm 1/2NPT
Display				Japanese English German French	
Instruction manual			-J -E -C		Japanese English Chinese
_			-A		Always -A
Options				/HS	Set for Humidity Analyzer
				/H	Hood
Tag plates /SC*/PT		/SCT /PT	Stainless steel tag plate Printed tag plate		
NAMUR NE43 /C2 compliant				/C2	Failure alarm down-scale: Output status at CPU failure and hardware error is 3.6 ma or less
				/C3	Failure alarm up-scale: Output status at CPU failure and hardware error is 21.0 mA or more









The clear path to operational excellence

VigilantPlant is Yokogawa's automation concept for safe, reliable, and profitable plant operations. VigilantPlant aims to enable an ongoing state of Operational Excellence where plant personnel are watchful and attentive, well-informed, and ready to take actions that optimize plant and business performance.

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