

**OpreX**<sup>™</sup> Field Instruments

# ROTA*METER*®

Variable Area Flowmeter The original for flow measurement



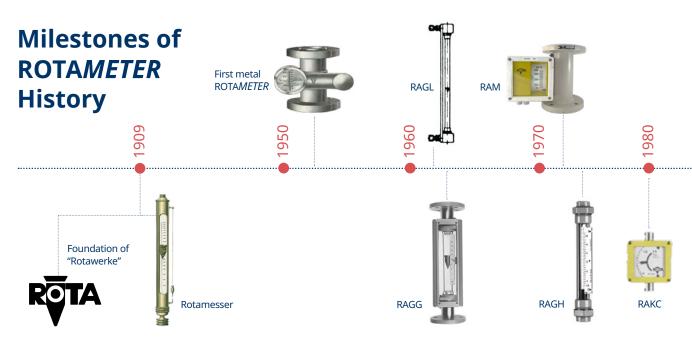


# The ROTAMETER - The Original

In 1908, Karl Küppers (1874 - 1933) filed a patent, marking the dawn of success for the company Rota with the implementation of ROTAMETER®, based on a rotating float principle, inventing the measuring principle of the variable flowmeter. Together with Yokogawa, the company has become one of the largest suppliers of variable area meters worldwide.

Variable area flowmeters are used to measure the volume flow of liquids and gases. One of the oldest and perfected principles in flow measurements – where the name ROTAMETER® has since become synonymous with variable area flowmeters.





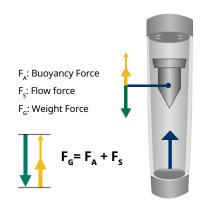
### The ROTAMETER - Measuring Principle

The ROTA*METER* measuring principle is easy to understand: Installed in a vertical position in the pipeline system, the fluid flows from bottom to top inside a conically shaped metal or glass tube. A specially designed float inside the tube moves freely up and down. Its position on a scale indicates the flow rate.

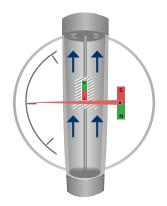
There are essentially three forces acting on the movable float: The so-called weight force G acts as a restoring force downwards, while the upward force of buoyancy A and the flow force S act in the opposite direction.

As soon as the medium flows through the tube from bottom to top, the float is raised until the acting forces are balanced. The height of the float is a measure of the flow. When the volume flow drops, the float also sinks again and the measured value changes accordingly. Power supply is not necessary.

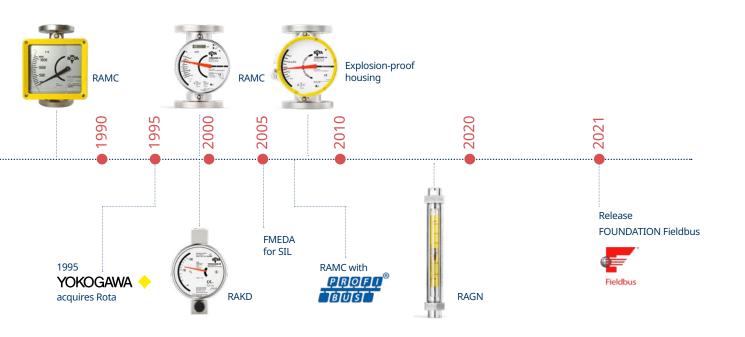
The flow scale is designed for specific fluid properties at process conditions with a defined flow range. If the density or viscosity of the measured fluid changes, it also has an impact on the scale accuracy.



In a glass tube the flow rate is directly visible from the position of the float.

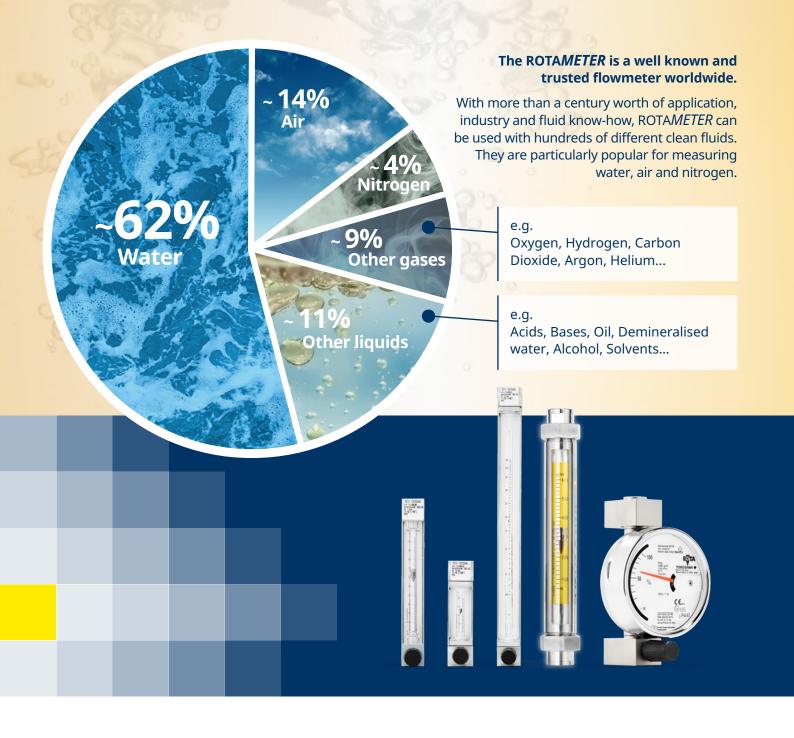


In a metal tube, the position of the float is magnetically transferred to a pointer which indicates the flow rate on a scale.





# ROTAMETER -The original for flow measurement



#### The ROTA*METER* – The Original:

More than 100 years of measurement, application, product know-how and high quality speak for well-proven instruments.

For many industrial applications, variable area flowmeters are the standard solution for cost-effective flow measurement.

ROTAMETER are easy to install, reliable in operation and function without auxiliary power supply. They offer durability at high pressure and temperature, which can range up to 400 °C and several hundred bar.

#### The ROTAMETER Highlights:



Direct, real-time visual measurement and indication



**Precise measurement** at low-flow and low-pressure



Easy to install with low maintenance



**Compact meters** 



No external power supply needed



Reliable, durable and versatile



**High measurement** repeatability for reliable measurement



Linearity of the scale for best readability

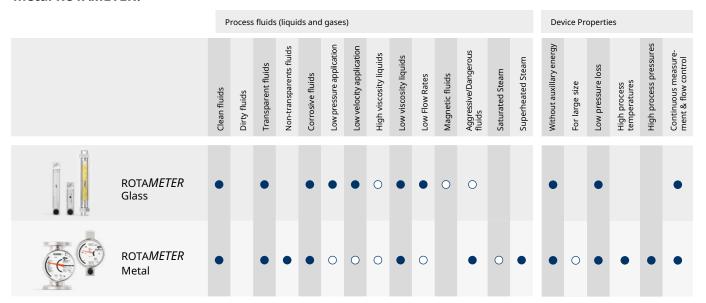


**Cost-effective** solution



## ROTA*METER* in operation

For many industrial applications, variable area flowmeters are the standard solution for flow measurements. In the following table are some examples for typical applications of glass and metal ROTAMETER.



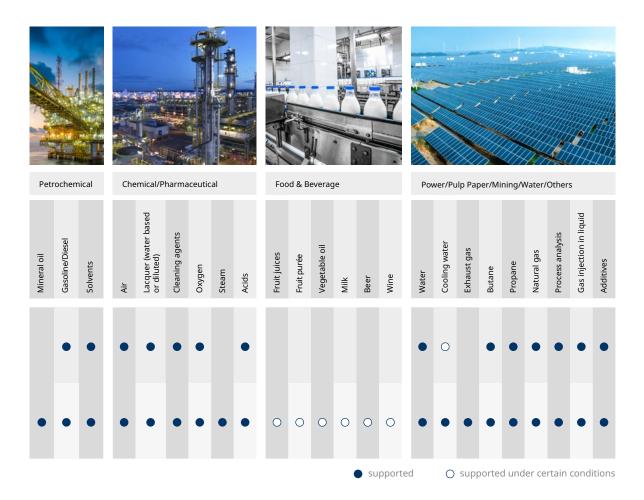


#### **ROTAMETER Glass**

- For low flow applications and low pressure conditions
  - ✓ Up to max. 16 bar (232 psi) and 130 °C (266 °F)
  - √ Fluid is directly visible
  - √ Very reasonably priced
  - ✓ Large variety of applications From laboratory applications to analyzer systems or purification plants



- ✓ Rotating float for stable meter-reading
- Borosilicate glass tubes and more than 200 different floats of different materials, shapes and weights to offer the best compatibility with your gases and liquids for higher throughputs in smaller nominal sizes or even with more viscous fluids
- √ Glass replacement possible
- ✓ Optional: limit switches
- ✓ Approvals for use in hazardous areas (e.g., ATEX, IECEx, UKEx, etc.)
- ✓ Suitable for SIL 1 applications with fail-safe limit switches
- ✓ The smallest measuring ranges from the laboratory sector and high flow rates from demanding industrial conditions can be solved with Glass ROTAMETER from Yokogawa

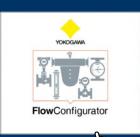


#### ROTAMETER Metal

- For extreme process conditions
  - √ High pressure up to 700 bar (10152 psi)
  - ✓ Up to 400 °C (698 °F)
  - ✓ Demanding fluids (e.g., for aggressive or opaque fluids and for steam applications)
  - ✓ Guided float for stable meter-reading More than 30 different floats for RAMC and RAKD to achieve the best performance for your fluid measurement
  - ✓ Approvals for use in hazardous areas (e.g., ATEX, IECEx, NEPSI, EAC, UKEx, etc.)
  - ✓ Suitable up to SIL 2 applications with fail-safe limit switches
  - ✓ Available also with Limit switches, current output, totalizer and communication interface
  - ✓ Versatile for conductive and non-conductive liquids and gases
  - ✓ The robust all-metal design ensures high pressure, temperature and media resistance and can withstand extreme use and environmental conditions
  - ✓ Indication without auxiliary power supply









Selecting the flowmeter that best meets your specific needs and requirements.

http://www.flowconfigurator.com

#### **ROTAMETER** Metal





| Product Line  |           | RAKD  | RAMC  |
|---|-----------|---|---|
| low Rate capacities                                 |           |   |   |
| ion nate capacities                                 | l/h       |   |   |
|   | 130 000   | Г   |   |
| Water (l/h)   | 10 000    | +   | <u> </u>  |
|   | 630       |   |   |
|   | 250       |   |   |
|   | 110       | _   |   |
|   | 25        | -   |   |
|   | 0.025     | -   | =   |
|   | 0,025     | +   | · -   |
| l/h at 20 °C/ 1                                     |           |   | cfh at 68 °F,   |
|   | 1 400 000 | Г   |   |
| r (l/h at 20 °C/ 1.013 bar abs)                     | 160 000   | - +   | ·   |
|   | 8 000     |   |   |
|   | 6 300     |   |   |
|   | 3 600     |   |   |
|   | 750       |   |   |
|   | 40        |   |   |
|   | 1,9       | _   |   |
|   | 1,4       |   | . <u>-</u>  |
| Max. permissible fluid temperature                  |           | -25 to +250 °C (-13 to +482 °F)                                   | -196 to +400 °C (-321 to +752 °F)   |
| Max. permissible pressure                           |           | 160 bar (2321 psi)  | 700 bar (10,153 psi)  |
| Pipe Sizes (mm / inch)                              |           | 6, 8, 10, 12 mm; ¼ in. to 1 in.                                   | ½ in. to 6 in.  |
| ccuracy   |           |   |   |
| -   |           |   |   |
| Accuracy according to VDI/VDE 3513-2<br>(qG = 50 %) |           | 4 %   | 2.5/1.6 %   |
| aterials and process connecti                       | ions      |   |   |
| Wetted materials                                    |           | 1.4571 (AISI 316TI), Hastelloy or<br>Monel on request             | 1.4404 (AISI 316L), PTFE Lining,<br>Titanium*, Alloy C276* or Alloy<br>K500* on request |
| Process connections                                 |           | EN/ASME flanges, internal thread<br>NPT/G, Cutting Ring, Swagelok | EN/ASME flanges, internal/external thread, TRI-Clamp                                    |
| stallation lengths                                  |           |   |   |
| azardous area design                                |           | Zone 1, 2, 21, 22, Ex i   | Zone 1, 2, 21, 22, Ex i, Ex t, Ex d   |
| ectronic features                                   |           |   |   |
|   |           | Measurement and indica  | ition without power supply  |
|   |           |   | Limit switches  |
|   |           | Limit switches  |   |
|   |           | Fail safe limit switches  | Fail safe limit switches  |
|   |           | Pulse output  | Pulse output  |
|   |           | (0)4 to 20 mA   | (0)4 to 20 mA   |
|   |           | (,, ==  | HART 7  |
|   |           |   |   |
|   |           |   | Profibus PA   |
|   |           |   | FOUNDATION Fieldbus   |
|   |           |   | LC-Display  |
| tions   |           |   |   |
|   |           |   |   |
|   |           | Flow Controller   | Float damping for pulsating flows or low operating pressures                            |
|   |           | Valves  | Heating jacked for measuring cone   |
|   |           | Special options on request  | Float Blockage indication system  |
|   |           | Easy installation with Quickon connector                          | High pressure models up to 700 bar*   |
|   |           |   | Magnetic filter, if the fluid contains particles which can be magnetically influenced*  |

Suitable for SIL applications with fail-safe limit switches

<sup>\*</sup> available on demand









| Product Line                                     |                      | RAGK  | RAGL                   | RAGN   |  |  |
|--|----------------------|---|------------------------|--|--|--|
| Flow Rate capacities                             |                      |   |                        |  |  |  |
|  | l/h                  |   |                        |  |  |  |
| Water (l/h)                                      | 130 000              | [ ]   |                        | I  |  |  |
| Tracer (#11)                                     | 10 000<br>630        | -   | -                      | -  |  |  |
|  | 250                  |   |                        | 1  |  |  |
|  | 110                  | _   |                        | _  |  |  |
|  | 25<br>1              | -   | -                      | -  |  |  |
|  | 0,025                |   |                        |  |  |  |
|  | 0,002                |   |                        |  |  |  |
| I/h at 20 °C/ 1                                  |                      |   |                        | cfh at 68 °F   |  |  |
| Air (l/h at 20 °C/ 1.013 bar abs)                | 1 400 000<br>160 000 | -   | -                      | +  |  |  |
|  | 8 000                | -   | -                      | †  |  |  |
|  | 6 300                |   |                        | Ī  |  |  |
|  | 3 600                |   |                        |  |  |  |
|  | 750                  |   |                        | -  |  |  |
|  | 40<br>1,9            | -   | -                      | + -  |  |  |
|  | 1,4                  |   |                        | İ  |  |  |
| Max. permissible fluid tempera                   | ature                | 130 °C (266 °F)   | 130 °C (266 °F)        | -25 to 100 °C (-13 °F to +212°F)                     |  |  |
|  | ature                | 130 C (200 F)   | 130 € (200 1)          | -23 to 100 °C (-13 °F to 1212 F)                     |  |  |
| Max. permissible pressure                        |                      | 16 bar (232 psi)  | 16 bar (232 psi)       | 16 bar (232 psi)                                     |  |  |
| Pipe Sizes (mm / inch)                           |                      | 6, 8, 10, 12 mm; ¼ in. or ¾ in.                             | 6, 8, 10, 12 mm; ¼ in. | ½ in. to 2 ½ in.                                     |  |  |
| Accuracy   |                      |   |                        |  |  |  |
| Accuracy according to VDI/VDE 3513-2 (qG = 50 %) |                      | 6/4/2.5 %   | 6/4/2.5/1.6 %          | 2.5/1.6 %  |  |  |
| Materials and process connect                    | ions                 |   |                        |  |  |  |
| Wetted materials                                 |                      | 1.4571 (316Ti), Polypropylene,                              |                        | SS316L, PVDF, Various float                          |  |  |
|  |                      | Various float materials available                           |                        | materials available                                  |  |  |
| Process connections                              |                      | Internal thread NPT, Cutting ring, Swagelok, Nozzle         |                        | Internal thread NPT/G, EN/ASME<br>flanges, TRI-CLAMP |  |  |
| Installation lengths                             |                      | 90 to 175 mm  | 100 to 325 mm          | 356 to 500 mm  |  |  |
| Hazardous area design                            |                      | Zone 1, 2, Ex i   | Zone 1, 2, Ex i        | Zone 1, 2, Ex i                                      |  |  |
| Electronic features                              |                      |   |                        |  |  |  |
|  |                      | Measurement and indication without power supply             |                        |  |  |  |
|  |                      | Limit switches  | Limit switches         | Limit switches                                       |  |  |
|  |                      | Reed contact  |                        | Reed contact   |  |  |
| Options  |                      |   |                        |  |  |  |
|  |                      | Flow Controller   | Flow Controller        | Turnable splinter shield                             |  |  |
|  |                      | Valves  | Valves                 | Connection box                                       |  |  |
|  |                      | Special options on request Valves                           |                        |  |  |  |
|  |                      | Suitable for SIL applications with fail-safe limit switches |                        |  |  |  |



### **RAMC**

The RAMC is your great long-term solution with decades of proven flow measurement technology for a large variety of liquids, gases and steam.

It can individually adapt to any application with its simple, low maintenance and cost-effective installation.

#### Max flow range

water: 25 to 130,000 l/h (6.5 to 3,432 gph)

750 to 1,400,000 l/h at 20 °C/1.013 bar abs. air:

(26.5 to 49,441 cfh at 68 °F, 14.5 psia)



Reliable flow measurements from low flow rates to hundreds of cubic meters. The RAMC is available with an indicator without power supply, or as 2/4 wire transmitter with analog output & LC-display, as well as digital bus-powered or wireless communication protocols.

The RAMC is made for the world's major sectors of the industry!

#### **Demanding Applications**

- Designed to meet the highest international explosion proof safety requirements worldwide. It is therefore suitable for the use in all relevant applications with intrinsically safe or nonsparking wiring as well as for dust explosion-proof or flameproof installations worldwide
- The ability to withstand extreme application and environmental conditions makes the RAMC a highly reliable flowmeter, especially with aggressive and opaque fluids
- Availability with increased distance between the measuring tube and display simplifies the insulation of the measuring tube at extreme process temperatures
- High-/low-flow alarm functions that meet SIL 2 requirements
- Increased application reliability with electronic device and application diagnostics
- Stainless steel or aluminum indicator with protection class IP66/67 and NEMA 4X
- All pressurized parts are made of 1.4401/1.4404 (316/316L) dual certified stainless steel

- Longevity with wetted parts made of PTFE against chemically harsh products such as aggressive acids and alkalis
- Wide range of special materials such as Alloy C276, Alloy K500, Titanium, and others on request

#### **Flexibility**

The RAMC is purely mechanical in design which forms the basis for its flexible uses. In the event of a change in application or new requirements, a new scale, electronic or limit switches can be easily added or replaced at any time.

- E.g. limit switch (NAMUR), 2-wire 4 to 20 mA signal output with HART and a graphical LCD as standard
- Available with digital, bus-powered communication interfaces according to FOUNDATION Fieldbus or PROFIBUS PA standard



| Housing                          | Indicator   | Measuring tube   | Process connections                   |
|----------------------------------|---|--|---------------------------------------|
| Stainless Steel                  | Mechanical indicator                                | Stainless Steel, Alloy<br>C276*, Alloy K500*,<br>Titanium* | EN or ASME flange                     |
| Aluminum<br>Polyurethane coating | Indicator with electronic transmitter (0)4 to 20 mA | PTFE Inlet   | Internal<br>thread<br>NPT, G<br>or Rp |
| Aluminum<br>Epoxy coating        | Profibus PA   | For high & low temperatures                                | TRI-CLAMP                             |
|                                  | FOUNDATION Fieldbus with adapter                    |  | External thread                       |

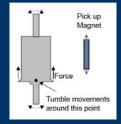
#### **Highest quality**

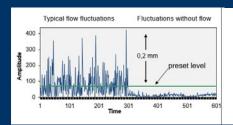
Automated welding processes with radiographic inspection and surface crack detection as well as other comprehensive quality assessments are being carried out at the factory.

All under the control of a seamless quality management system!

\*on customer request

### **Invented by Rota Yokogawa:** The float blocking indication with every electronic transmitter





If the float is blocked inside the tube, the ROTAMETER will set the alarm current. Online condition monitoring provide valuable insights about the instrument and your plant.

It is difficult to see a blocked float from the outside. Our solution: The float blocking indication invented by Rota Yokogawa!

#### How does it work?

It measures the fluctuations of the float:

Under normal flow conditions the guided float tumbles around its center of gravity. This generates small movements at the indicator pick up magnet. These fluctuations are monitored by the **ROTAMETER**.



### **RAKD**

The robust all-metal design of the RAKD ensures high pressure, temperature and media resistance and withstands extreme process and environmental conditions.

It is designed to be compatible with a wide range of liquids and gases and engineered for repeatable accuracy in low-flow rate applications with high pressure or hazardous fluids.

#### Max flow range

water: 1 to 250 l/h (0.264 to 66 gph)

air: 40 to 8,000 l/h at 20 °C, 1 bar abs.

(1.4 to 282.5 cfh at 68 °F, 14.5 psia)



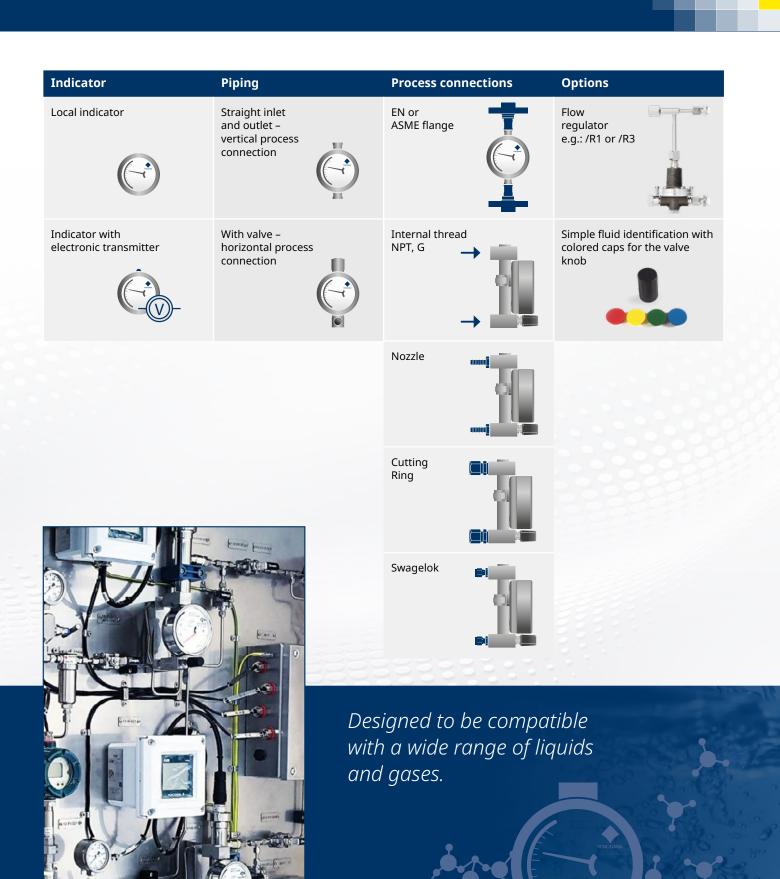
Reliable low flow measurement, available with an Indicator without power supply, or as 2 wire transmitter with analog output

#### ROTAMETER RAKD Highlights

- High pressure and temperature rating up to 160 bar (2320 psi) and 250 °C (482 °F)
- Optional needle valve in the inlet or outlet



- Horizontal or vertical internal thread connections, as well as flanged connections make it easier to install and integrate into existing plants
- Guided floats
  - ✓ to stabilize float movement
  - ✓ to reduce pressure loss
- Easy to read display
- All wetted parts and indicator housing are made of stainless steel
- Housing with protection class IP 66/67, quick opening and closing by bayonet catch
- In case of variations in process pressure our flow controller ensures constant flow rates
- Compact size enables easy installation into systems with less space
- Certified international explosion proof certificates
- 4 to 20 mA flow signal transmitter, and/or limit switch alarms for high/low-flow conditions are available for more advanced flow measurement
- No auxiliary power supply needed which leads to more process reliability in case of power failure





### RAGK and RAGL

These universally applicable Glass ROTAMETER are particularly suitable for measuring and dosing low flow rates of liquid and gaseous fluids. Areas of application are e.g., in the Gas analysis technology, biotechnology, medical technology, in apparatus engineering or in the laboratory sector.

#### Max flow range RAGK

water: 0.002 to 630 l/h (0.001 to 166 gph)

1.4 to 6,300 l/h at 20 °C,1 bar abs. air: (0.05 to 222.5 cfh at 68 °F, 14.5 psia)

#### Max flow range RAGL

water: 0.002 to 110 l/h (0.001 to 29 gph)

1.4 to 3,600 l/h at 20 °C, 1 bar abs.

(0.05 to 127.1 cfh at 68 °F, 14.5 psia)



**RAGK** product examples

#### ROTAMETER RAGK and RAGL Highlights

- Visual evaluation of the fluid is always possible
- Glass cones of different lengths for different accuracy requirements and installation possibilities
- Linear scale
- Various process connections with same meter inlet/outlet size for easy installation with existing process piping
- Transparent cover to protect the measuring glass tubes
- Optional fine adjustment valve at the inlet or outlet for setting the desired flow
- Up to 2 limit switches
- With optional panel mounting
- Optional laboratory foot stand converts the RAGK and RAGL into stand-alone devices

Glass ROTAMETER are a simple, well approved and cost-effective device but with precise flow measurement at very low flow rates, without auxiliary energy, combined with long-lasting repeatable measurement, even in potentially explosive areas.

Fluid-resistant material options for scales, floats, fittings and valves accommodate demanding applications. Borosilicate glass is resistant to thermal shock and corrosive gases and fluids.



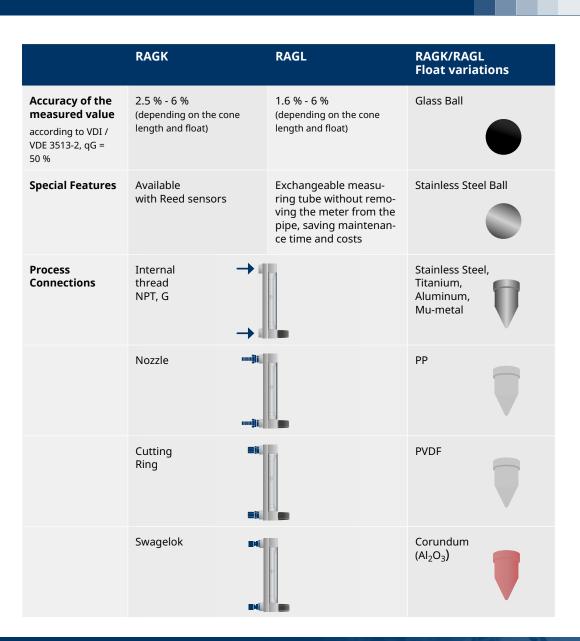


Also available with a flow controller to ensure constant flow rates, in case of variations in process pressure and thus ensures a constant flow rate throughput.



**RAGL** product examples

Simple fluid identification with colored caps for the valve knob.

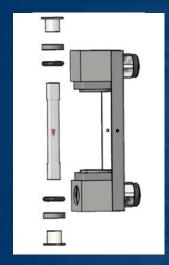


#### Maintenance made easy - with replaceable glass tubes



#### **RAGK:**

Standard Glass ROTAMETER design Tube is fixed between two square formed heads and sealed with Viton O-rings



#### **RAGL:**

Modular design saves maintenance efforts and costs:

Tube is sealed with O-rings and additional tube gaskets which are fixed with pressure flanges for high tightness

Replacement of the glass tube possible whilst the device remains in the installation



### **RAGN**

This special Glass ROTAMETER is used e.g., in industrial furnaces, annealing and kilns, protective gas and heating systems, in apparatus engineering or in the laboratory sector and many other.

#### Max flow range

water: 0.025 to 10 000 l/h (0.007 to 2642 gph)

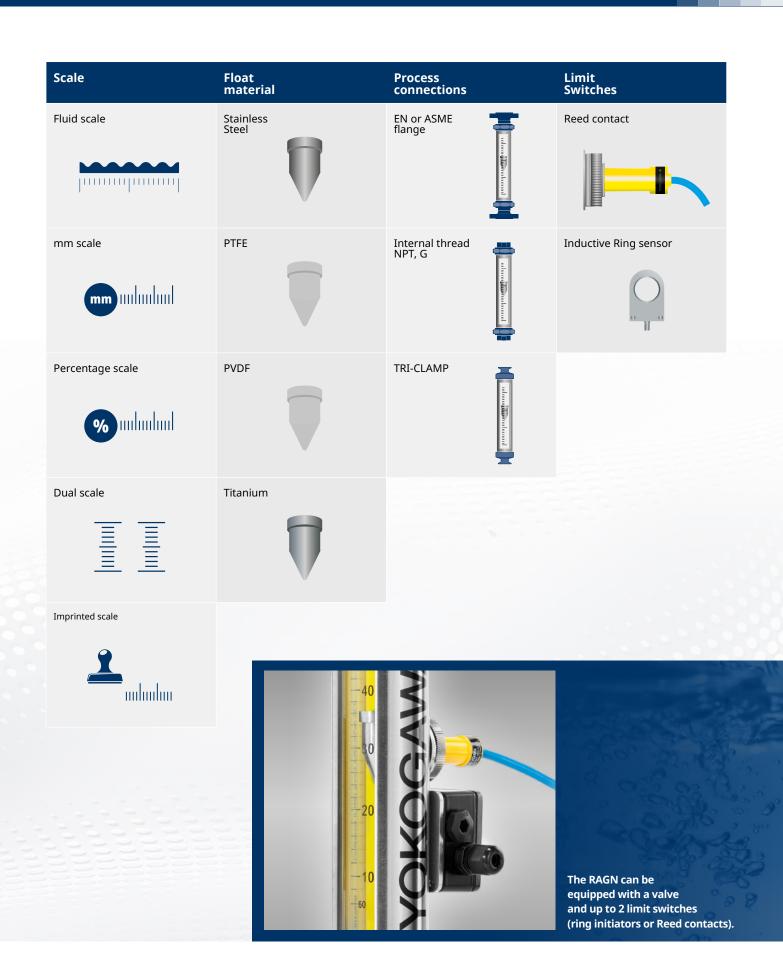
1.9 to 160,000 l/h at 20 °C, 1 bar abs. air: (0.07 to 5,650. cfh at 68 °F, 14.5 psia)



**RAGN** product examples

#### **ROTAMETER** RAGN Highlights

- Visual evaluation of the fluid is always possible
- Flow rate directly visible without auxiliary energy
- Linear scale
- Various process connections with same meter inlet/outlet size for easy installation with existing process piping
- Stainless-steel safety sleeve as standard to protect the glass tube against mechanical destruction
- The RAGN offers simple, well approved, cost-effective and precise flow measurement, combined with long-lasting and repeatable measurement, even in potentially explosive areas
- Fluid-resistant material options for scales, floats and fittings accommodate demanding applications. The imprinted scale enables the usage for harsher ambient conditions
- Borosilicate glass is resistant to thermal shock and corrosive gases and fluids
- Suitable connections and FDA-compliant materials are available for the food and pharmaceutical sector
- The RAGN is very easy to clean, and it can be delivered free of oil and grease
- Comprehensive range of measuring ranges thanks to various float weights and measuring tube diameters with an accuracy up to 1.6 % of the measured value according to VDI / VDE 3513-2 (qG = 50%)





# **Production and development**

Rota Yokogawa offers a high level of vertical integration for our ROTAMETER and ensures detailed production knowledge in-house as well as the flexibility to produce customer-specific orders in the shortest possible time.

The development of new and the maintenance of existing products are always in consideration of the latest revision of DIN EN ISO 9001 as well as compliance with national and European guidelines and standards.

Tests in our own laboratories as well as type approvals by external official test centers (TÜV, DEKRA, etc.) ensure compliance with e.g., CE conformity, explosion protection guidelines PED requirements, etc.

All electrical and electronic devices are individually tested to ensure that all assemblies and device parts function properly during production and after final assembly.

The training of our employees, process and work instructions as well as our test are all within the framework of DIN EN ISO 9001 and ensure that the product quality that you expect from us is always achieved and documented.

### **Calibration Competence**

With every ROTAMETER from Yokogawa, you can count on reliability and repeatability.

Each ROTAMETER is individually calibrated with either water or gas.

The full intended measuring range is hereby calibrated with defined measuring accuracy and afterwards according norm VDI 3513 transferred to the customer specific fluid.

A typical calibration at Rota Yokogawa, using the example of the ROTA*METER* RAMC:

Original calibration is carried out with all ROTAMETER RAMC on our DAkkS accredited calibration rig according DIN EN ISO 17025:2018.

For RAMC: An optical system calibrates the angle of the pointer against the mm reference scale, and hence calculates the flow rate. Each electronic transmitter is calibrated to a linear output. Specifically to the tube, float and scale, the individual flow calibration data for each angle transmitter is stored at the internal EEPROM.

Our high precision scale printer transfers the calibrated flow position exactly onto the scale. As a result we provide high quality scales, clearly and easy to read and resistant against UV.

In combination with the signal-colored and very thin pointer RAMC offers you maximum readability even from greater distance.



#### Understand the measuring scale of a ROTAMETER

- The flow scale is designed for specific fluid properties at process conditions
- Changing the fluid or process conditions, it is recommended to contact your Yokogawa representative for an adapted scale, fitting for your new process conditions

#### **Reference Calibration Conditions**







or air

(10-35) °C

(1-2) bar abs.



#### The ROTAMETER is always based on the mechanical variable aera measuring principle.

- ✓ No external power supply needed for purely mechanical devices
- ✓ No additional cabling required
- ✓ Saving installation costs and material
- ✓ Saving energy costs and still benefit from a measuring device with an accuracy up to 1, 6 % (qG = 50 %)

#### We care about the environment:

- ✓ Production factory powered by green electricity
  - » More than 60 % of the electricity which is used to produce your ROTAMETER, comes from renewable energy sources
- ✓ More than 60 % of the parts used in our ROTAMETER can be recycled
- ✓ The production factory Rota Yokogawa has also been certified according.
  - » ISO 14001 Environmental Management System Standard
  - » DIN 16247-1 Energy efficiency directive

### **ROTAMETER** more than just a name:

- We are the inventor of the variable area measuring principle with process- and application know-how for more than 100 years, and therefore providing proof of safe and reliable measuring over many decades.
- Sustainability with
  - ✓ Very durable and long lasting devices
  - ✓ Support during the whole life cycle, e.g., with recalibration and service
  - ✓ FMEDA report is available for SIL application, up to SIL2 with fail-safe limit switches options



- We have committed ourselves to an exemplary ecology-minded way into the future by following highest standards
  - ✓ ISO 9001 certified to ensure high quality products
  - ✓ RoHS compliant to guarantee the usage of government approved materials

#### **ROTAMETER** - The Original!

More than 100 years of measurement, application, product know-how and high quality speak for well approved instruments. For many industrial applications, variable area flowmeters are the standard and cost-effective solution for flow measurements. The reliable operation without auxiliary power supply is a major advantage of variable area flowmeters.

Since 1909, the original ROTAMETER from Rota Yokogawa have been the benchmark in variable area flow measurement, with an continuously evolving and expanding portfolio, always responding to new industrial process requirements.



Yokogawa is your long-term partner for process automation with products like the original ROTAMETER. We support with our broad product portfolio, solving your measurement problems.

#### > Contact your local Yokogawa team for more Information



www.yokogawa.com/Rotameter

OpreX<sup>™</sup> Through the comprehensive OpreX portfolio of products, services, and solutions, Yokogawa enables operational excellence across the enterprise.

Represented by:

YOKOGAWA ELECTRIC CORPORATION

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